

Test 1 Key

Problem 1)

- KP 1: Yield Strength key Parameter (8)
- KP 2: Determination of Yield Strength $360 \times 10^6 \text{ N/m}^2$ (8)
- KP 3: Calculation of Force: $50.4 \times 10^3 \text{ N}$ (4)

Problem 2)

- KP 1: Strain = 38% (8)
- KP 2: Stress Required = $310 \times 10^6 \text{ N/m}^2$ (6)
- KP 3: Force Required = $11.2 \times 10^6 \text{ N}$ (6)

Problem 3)

- KP 1: Identification of One of the Following (8)
 - Blanking followed by Punching
 - Punching followed by Blanking
 - Forging followed by Extrusion
- KP 2: Justification of Choice (8)
- KP 3: Explanation of Why Others were Rejected (4)