The IME 100 Trophy - The Design Project for IME 100 Fall 2015 Due Friday December 11, 2015 right before the clock strikes midnight for the 12th

Background

IME 100 is a unique Introduction to Engineering based on Manufacturing and Design. Wouldn't it be great if every student who completed this course had a kind of trophy to take with them to celebrate their completion of this course. The trophy would be "made" of all "parts" made by students in the practica and design studios.

The "trophy" will incorporate as many of the following as possible: hardness test, tensile test, sheet metal, casting, machining, electronic circuit from ECE lab, joining (welding, brazing, and soldering), polymer processing, powder processing, additive manufacturing, and assembly. Further it would have to lend itself to the ME Design Sequence - Reverse Engineering, Bill of Materials etc.

There are two options:

- 1. Keeping the practica sequence as is; but changing the parts to be made.
- 2. Changing both the practica sequence and changing the parts to be made.

As with any design/innovation project; you are encouraged to "think out of the box". For example consider the following.

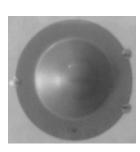
Sheet Metal Practica

Different Shapes Can be Made

Think about how the part made in the sheet metal practica can be combined with other parts.







Dome

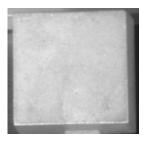


Square Box

Casting Practica

Various Parts Can be Made in the Green Sand Casting Practica. As you decide what should be made in the Casting Practica think of the importance of

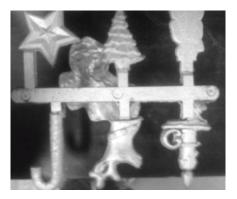
- · Machining what was Cast
- Joining what was Cast to something later
- Both the Green Sand and Lost Foam Practica
- Are both Necessary?



Some of You Made Blocks



Some Made Bulldogs



It is Possible to Have Multiple Shapes on One Casting

There is No Reason that Different Practica cannot be Added; However we cannot increase their number (recommending increasing the term length is not practical)



We Have the Capability to Add a Powder Practica, Where Everyone Would Make a Bulldog or Other Part



Ending with an Assembly/Production Planning/Work Design Practica is Also a Possibility. If You Feel a Wood or Other Base Is Needed, and May Have to Be Purchased Separately You Can Make That Recommendation.

Consider other options (the list below is not exhaustive)

- Should an Additive Manufacturing Practica be added?
- Should another Practica be added?
- Is it necessary to have 2 machining practica and 2 welding practica?
- Are there any practica that should be eliminated or reduced in scope?

Suggestions on How to Successfully Complete the Project

There are 3 key steps to Project Management (which is key to completing Projects).

- A Project Scope (what is in and what is out) must be clearly defined.
- A Work Breakdown Structure - which identifies necessary tasks must be developed. •
 - A Schedule based on the Work Breakdown Structure must be developed.

Project Scope Development			
	<u>What is In</u>	<u>What is Out</u>	
• • •	An Assembled Trophy must be made. Modifying What is Done in Each Practica Eliminating 1 week of a 2 week Practica Adding new Practica Better connecting the Design Labs to the Practica and Class-Sessions.	 Eliminating both Parts of a 2 week Practica Sequence Increasing the Number of Practica Increasing the Time to Complete each Practica Eliminating the Design-Labs 	
Project Scope: Design a Kettering Trophy would be "made" of all (or maximum possible) "parts" made by students in the practica and design studios. It must be possible to make all parts to be			

created in the practica within 9 2hr sessions (note this could include assembly). The same is true about the Design Labs. The following will be considered when designing the Kettering Trophy.

- Adding new Practica ٠
- Better connecting the Design Labs to the Practica and Class-Sessions.
- Eliminating 1 week of a 2 week Practica
- Modifying What is Done in Each Practica

Development of Work Breakdown Structure - Tasks which Must Be Completed

Project Scope: Design a Kettering Trophy would be "made" of all (or maximum possible) "parts" made by students in the practica and design studios. It must be possible to make all parts to be created in the practica within 9 2hr sessions (note this could include assembly). The same is true about the Design Labs. The following will be considered when designing the Kettering Trophy.

- Adding new Practica
- Better connecting the Design Labs to the Practica and Class-Sessions.
- Eliminating 1 week of a 2 week Practica
- Modifying What is Done in Each Practica

The Following List might not Include all Steps Especially with Regard to Copying/Pasting

- 1. Each Team Member Submits Initial Concept
- 2. Team Member Copies and Pastes Appropriate Content into Review Pages
- 3. Review of Initial Concepts
- 4. Submitters Revise Concepts based on Reviews if Necessary
- 5. Someone enters appropriate information into "Compare the Concepts" of "Concept Generation"
- 6. Team Member Copies and Pastes Appropriate Content into First Round Ballot.
- 7. Team Members vote to Identify Best Two Initial Concepts
- 8. Initial NABC Statements Submitted
- 9. Review of Initial NABC Statements Completed
- 10. Draft NABC Statements Submitted
- 11. Review of Draft NABC Statements Completed
- 12. Draft Value Proposition Submitted
- 13. Review of Draft Value Proposition Completed
- 14. Final Value Proposition Completed
- 15. Final Design Completed
- 16. Improvement and Optimization Completed
- 17. Improvement and Optimization Recorded (Copy/Paste)
- 18. Prototype Reviews for Improvement and Optimization Completed
- 19. Reason for Rejecting First Concept Recorded
- 20. Reasons for Accepting Two Concepts to Move Forward Recorded.
- 21. Prototype Completed
- 22. Best Initial Concept Determined
- 23. Initial Proposal Prepared
- 24. Possible Critical Challenges Named
- 25. Critical Challenges Identified
- 26. Solutions to Critical Challenges Accepted
- 27. Notes for Development of Prototype Recorded
- 28. Two Concepts to Be Further Considered (with possible revisions) Submitted
- 29. Appropriate Copying and Pasting of Two Concepts to Be Further Considered
- 30. Voting for Best Initial Concept Completed
- 31. Project Submitted to Professor

Development of Possible Schedule: This is usually a step by step process where one moves backward estimating time needed for each step or activity. A draft is below. Note this took 17 iterations to develop. I will make the Excel Workbook available for review.

Description	Date		
Each Team Member Submits Initial Concept	12/1/15 4:59:59PM		
Team Member Copies and Pastes Appropriate	12/1/15 4:59:59PM		
Content into Review Pages			
Review of Initial Concepts	12/2/15 4:59:59PM		
Someone enters appropriate information into	12/3/15 4:59:59PM		
"Compare the Concepts" of "Concept Generation"			
Team Member Copies and Pastes Appropriate	12/3/15 4:59:59PM		
Content into First Round Ballot.			
Submitters Revise Concepts based on Reviews if	12/3/15 4:59:59PM		
Necessary			
Appropriate Copying and Pasting of Two Concepts	12/4/15 4:59:59PM		
to Be Further Considered			
Two Concepts to Be Further Considered (with	12/4/15 4:59:59PM		
possible revisions) Submitted			
Reasons for Accepting Two Concepts to Move	12/4/15 4:59:59PM		
Forward Recorded.			
Reason for Rejecting First Concept Recorded	12/4/15 4:59:59PM		
Team Members vote to Identify Best Two Initial	12/4/15 4:59:59PM		
Concepts			
Best Initial Concept Determined	12/5/15 4:59:59PM		
Initial Proposal Prepared	12/6/15 4:59:59AM		
Possible Critical Challenges Named	12/7/15 4:59:59AM		
Critical Challenges Identified	12/7/15 4:59:59PM		
Solutions to Critical Challenges Accepted	12/8/15 4:59:59AM		
Notes for Development of Prototype Recorded	12/8/15 7:59:59AM		
Prototype Completed	12/8/15 7:59:59AM		
Improvement and Optimization Recorded	12/9/15 7:59:59AM		
(Copy/Paste)			
Improvement and Optimization Completed	12/9/15 7:59:59AM		
Final Design Completed	12/9/15 8:59:59AM		
Initial NABC Statements Submitted	12/10/15 8:59:59AM		
Review of Initial NABC Statements Completed	12/10/15 8:59:59PM		
Draft NABC Statements Submitted	12/11/15 4:59:59AM		
Review of Draft NABC Statements Completed	12/11/15 10:59:59AM		
Draft Value Proposition Submitted	12/11/15 4:59:59PM		
Review of Draft Value Proposition Completed	12/11/15 8:59:59PM		
Final Value Proposition Completed	12/11/15 10:59:59PM		
Project Submitted to Professor	12/11/15 11:59:59PM		